

Emerging SSL Markets for General Illumination

DOE Solid-State Lighting
Workshop

April 23-24, 2007

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Strategies Unlimited



Outline

- ❑ Introduction
- ❑ Markets
- ❑ Lighting
- ❑ Outlook

HB LED Market Analysis

- Market is worldwide in scope
 - Main production and consumption are in US, Europe, Japan, Taiwan, S. Korea, China, SE Asia
- Market analyzed in terms of packaged devices (lamps, SMDs, multichip, high-power packages)
- Materials include InGaAlP (red-orange-yellow) and InGaN (blue, blue-green, green, white)
 - Higher performance, “qualified” devices

~~□ Market segmented and sub-segmented by applications that have similar functional~~



HB LED Application Segments

Illumination



Signals



Other
Indicators, small displays
amusement, misc. other

Mobile Appliances



Signs and Displays



Automotive



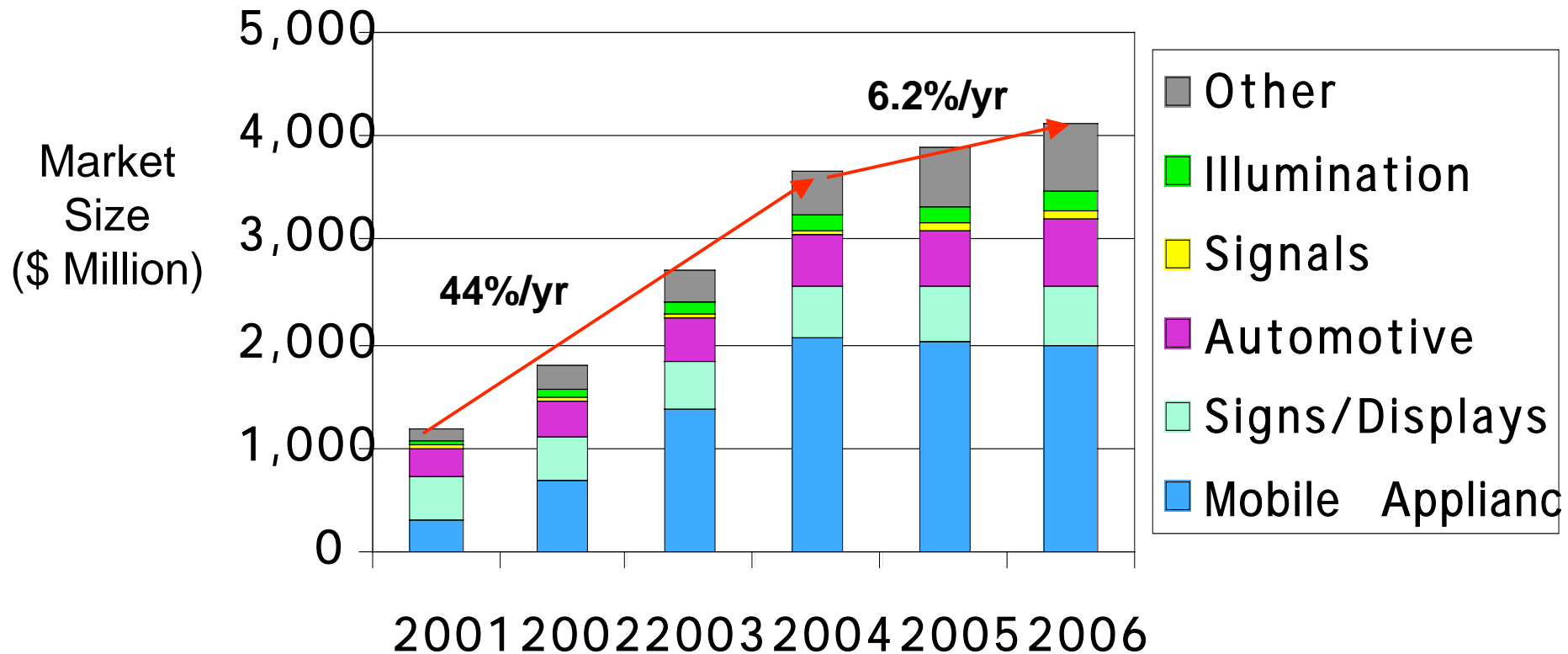
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- ❑ **Markets**
- ❑ Applications
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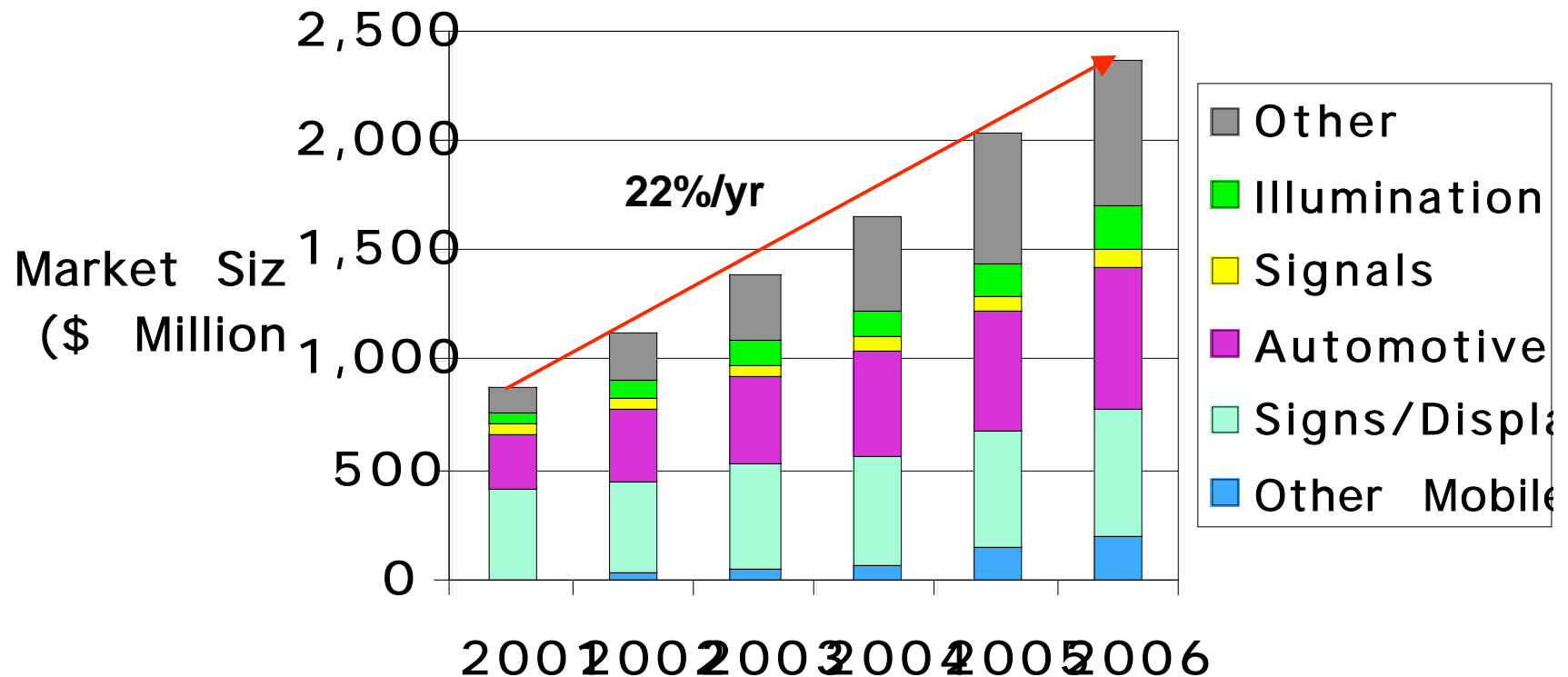
HB LED Market Trends

- ❑ Market continued its “slow growth” phase in 2006 – similar patterns to 2005
- ❑ Overall market growth was 6% to \$4.2 billion
- ❑ Heavily influenced by ongoing decline in mobile phone market
- ❑ Other applications continued to have attractive growth rates
- ❑ Substantial ASP erosion across many product types

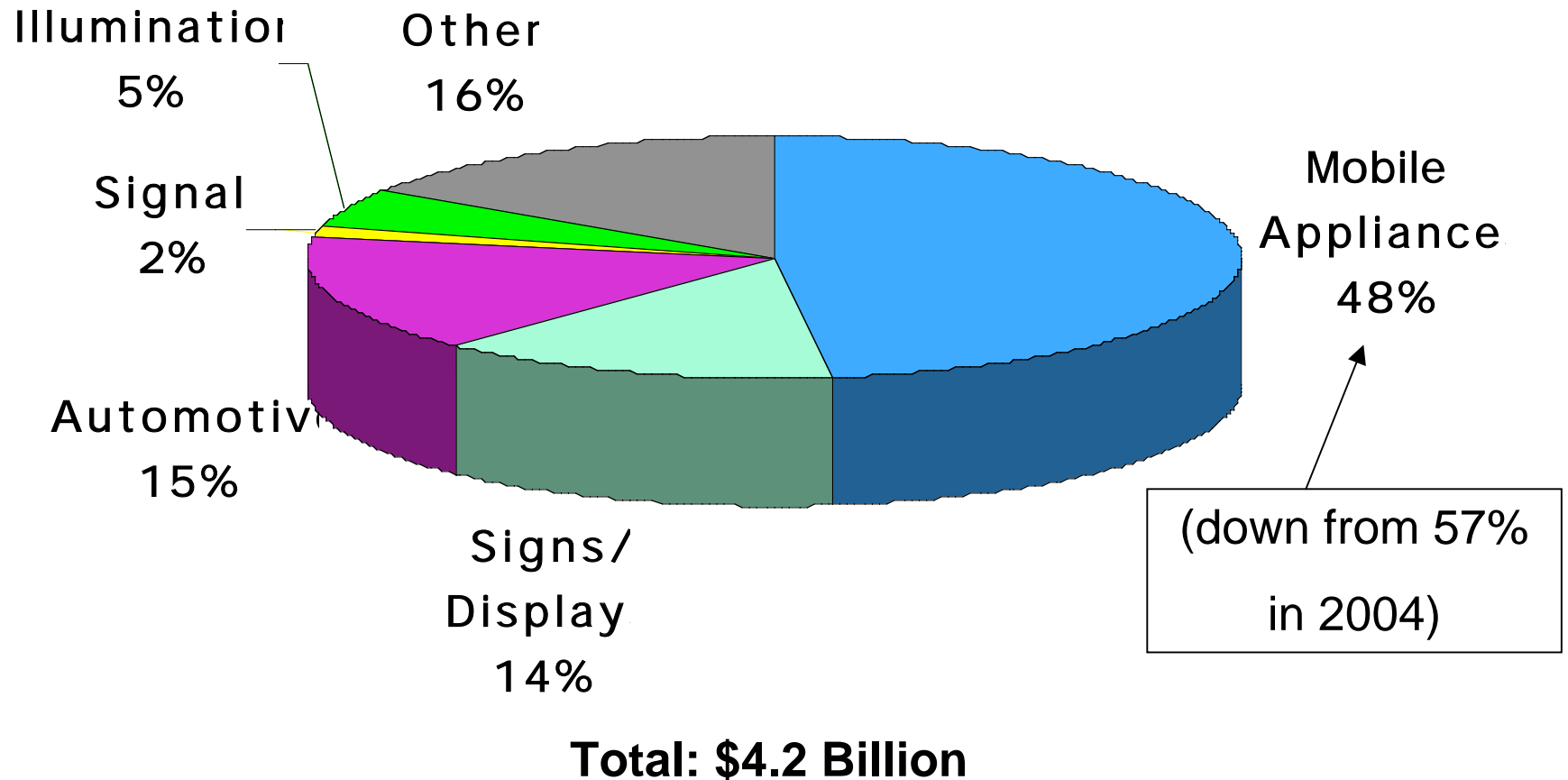
Recent Market History



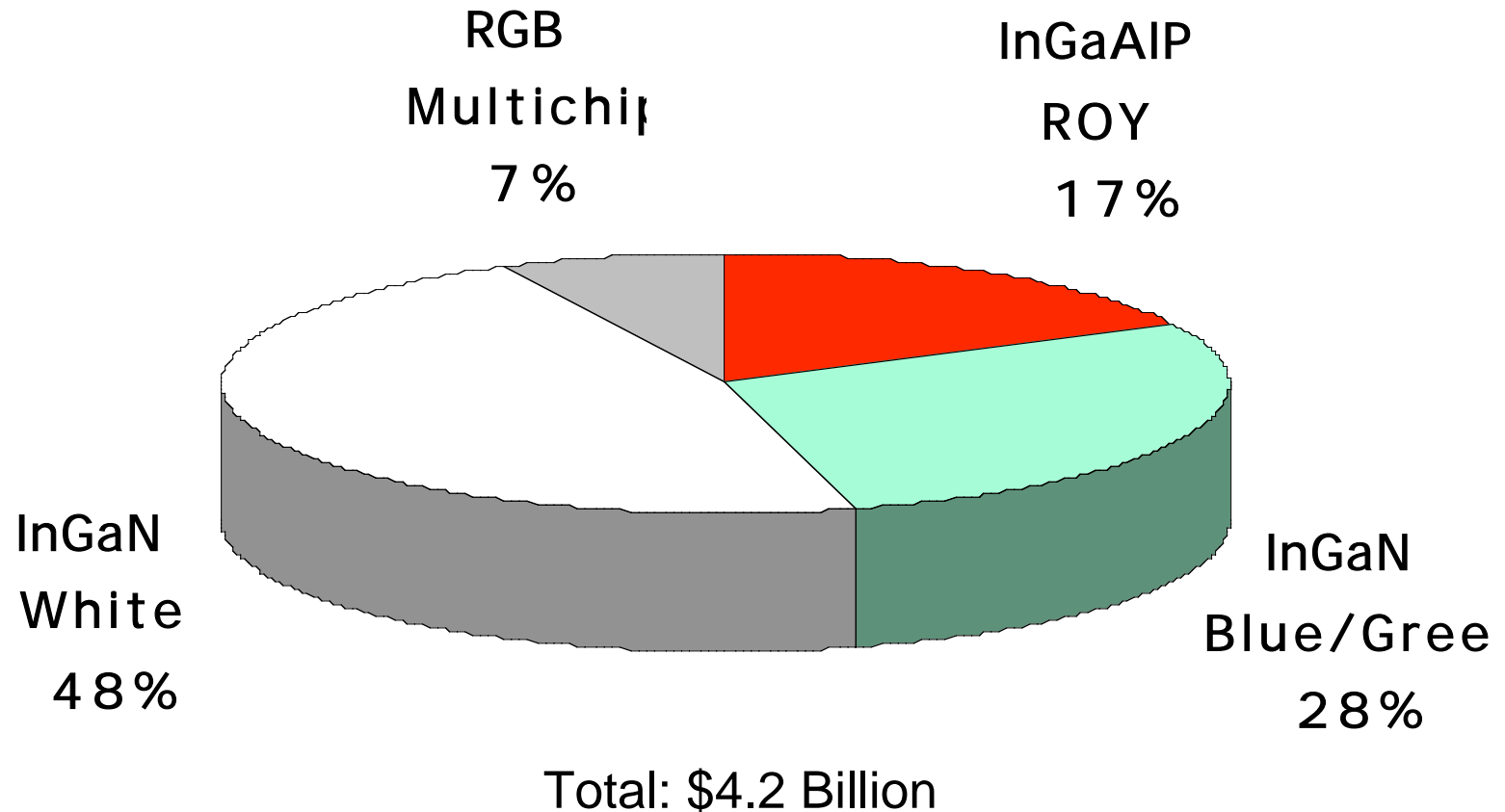
Market Growth Without Mobile Phones



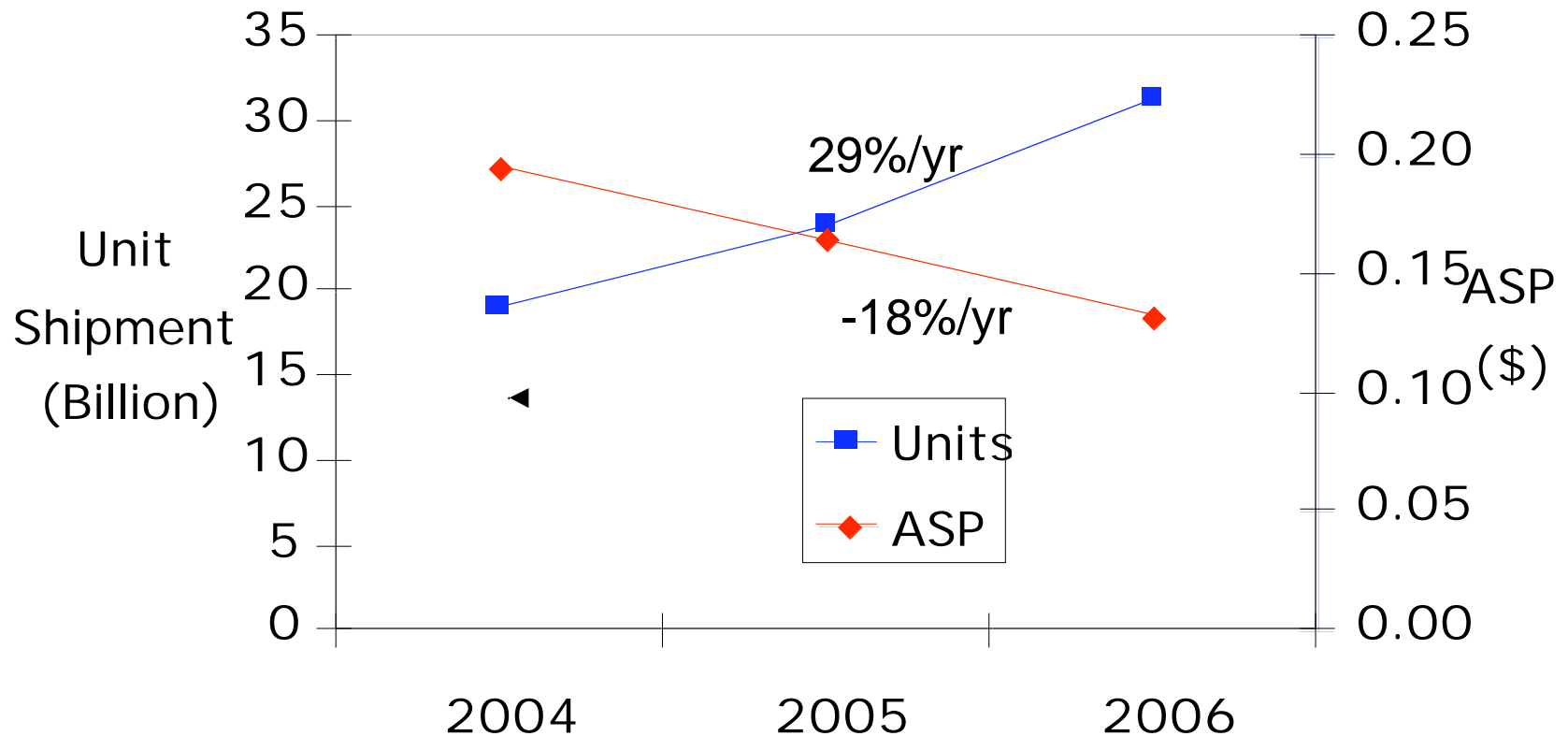
2006 Market by Application



2006 Market by Color



HB LED Units and ASPs



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Solid-State Lighting Market

- ❑ The use of HB LEDs for lighting is currently the fastest growing application
- ❑ The market is highly fragmented, encompassing many niche applications
 - Architectural lighting is the largest
 - Most applications are for colored (R,G,B) light
 - General illumination applications are starting to emerge
- ❑ Hundreds of companies worldwide are participating at the luminaire or fixture level
 - Strategies Unlimited has identified and described approximately 300 such companies, but there are more
 - Participants range from start-ups to the world's largest lighting companies

HB LED Lighting Market

- ❑ The 2006 market for HB LEDs used in lighting was \$205 million
 - Architectural is the largest
- ❑ Growing at around 37% per year – the highest of any HB LED application
- ❑ Projected to reach ~\$1 billion in 2011
- ❑ Majority of applications use RGB today, but white will increase to more than 60% of the market by 2011

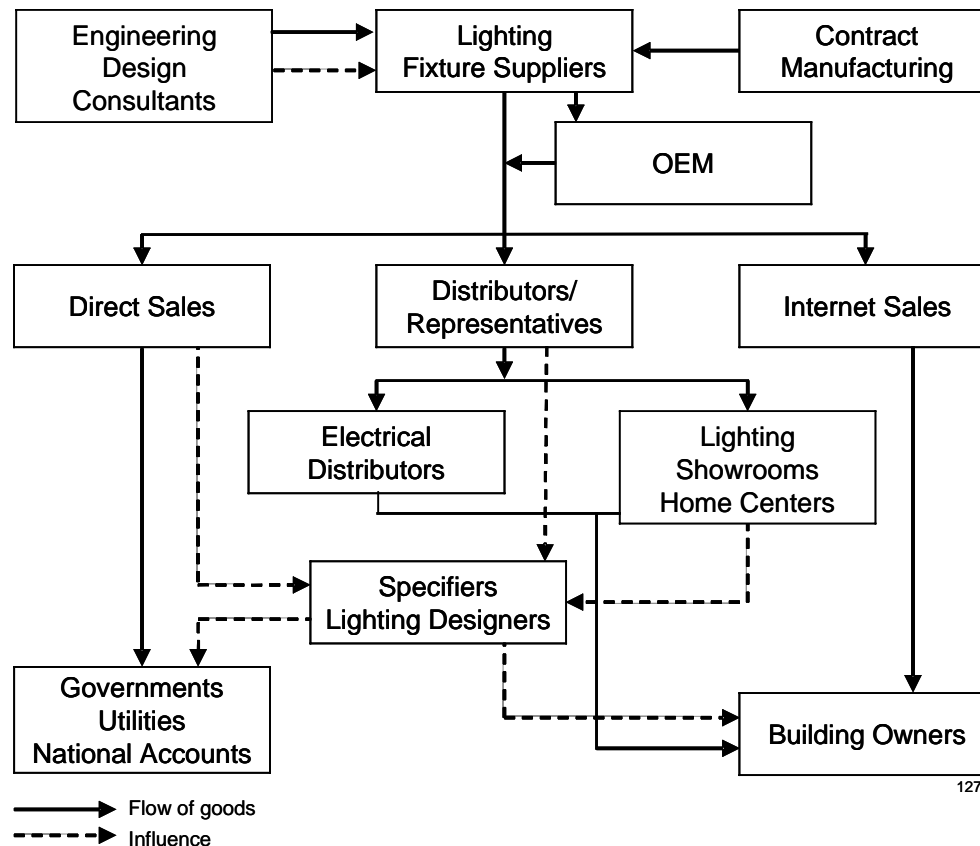
Status of SSL Fixture Industry

- ❑ Many small companies dedicated to SSL;
high level of LED expertise
 - ❑ Many large and medium lighting companies,
with some interest in SSL, offer a few
products
 - Most lack in-house LED expertise
 - Rely on outside consultants for design, prototyping
 - ❑ Volumes are small and costs are high,
independent of high cost of LEDs
 - ❑ Products in the market are highly variable in
terms of quality
-

SSL Market Development

- ❑ Most product and market development is being carried out by small, specialized companies
 - With a few exceptions, e.g. Philips Lighting, Zumtobel
- ❑ Generally, large lighting fixture company interest ranges from zero to modest (but interest is growing)
 - In-house LED expertise is minimal
 - European companies moving faster than US
- ❑ Large companies control the access to sales and distribution channels and customers

Structure of the Lighting Fixture Industry



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SSL Market Drivers

- ❑ Visual appeal
 - Saturated colors, near point source of light, design flexibility
- ❑ Long lifetime
 - Applications with high maintenance costs
- ❑ Compact form factor
- ❑ Lack of radiated heat
- ❑ Low-voltage operation
- ❑ Energy efficiency
 - Colors, low wattage applications (e.g. battery and solar powered), low temperature operation

10 Significant Near-Medium Term Applications

- ☐ Architectural
- ☐ Channel letter/contour lighting
- ☐ Consumer portable (e.g. flashlights)
- ☐ Residential
- ☐ Machine vision
- ☐ Retail display
- ☐ Entertainment
- ☐ Safety/Security
- ☐ Outdoor area
- ☐ Off-grid (generally solar-powered)

Interesting Emerging General (White) Lighting Applications

❑ Retail Display

- Lumination (GELcore)
- Stylmark
- OptoLum
- MAG-LED
- Nualight
- Color Kinetics
- Bartco
- Matsushita Electric Works
- Philips

❑ Residential

- Permlight
- LLF
- Lemnis
- Progress
- Renaissance
- Bruck

Retail Display Lighting

- ❑ White LEDs are being used to provide attributes that are advantageous for certain types of products:
- ❑ High-end retail (e.g. designer label branded stores)
 - “High-tech” look; interesting effects; design flexibility
- ❑ Cosmetics
 - Lack of radiated heat from source
- ❑ Jewelry
 - Sparkling appearance from point light source; compact; long life
- ❑ Refrigerated display cases
 - More efficient than linear fluorescents at low temperatures; rapid start-up; long lifetime

Retail Display Lighting Examples



Source: Hera GmbH



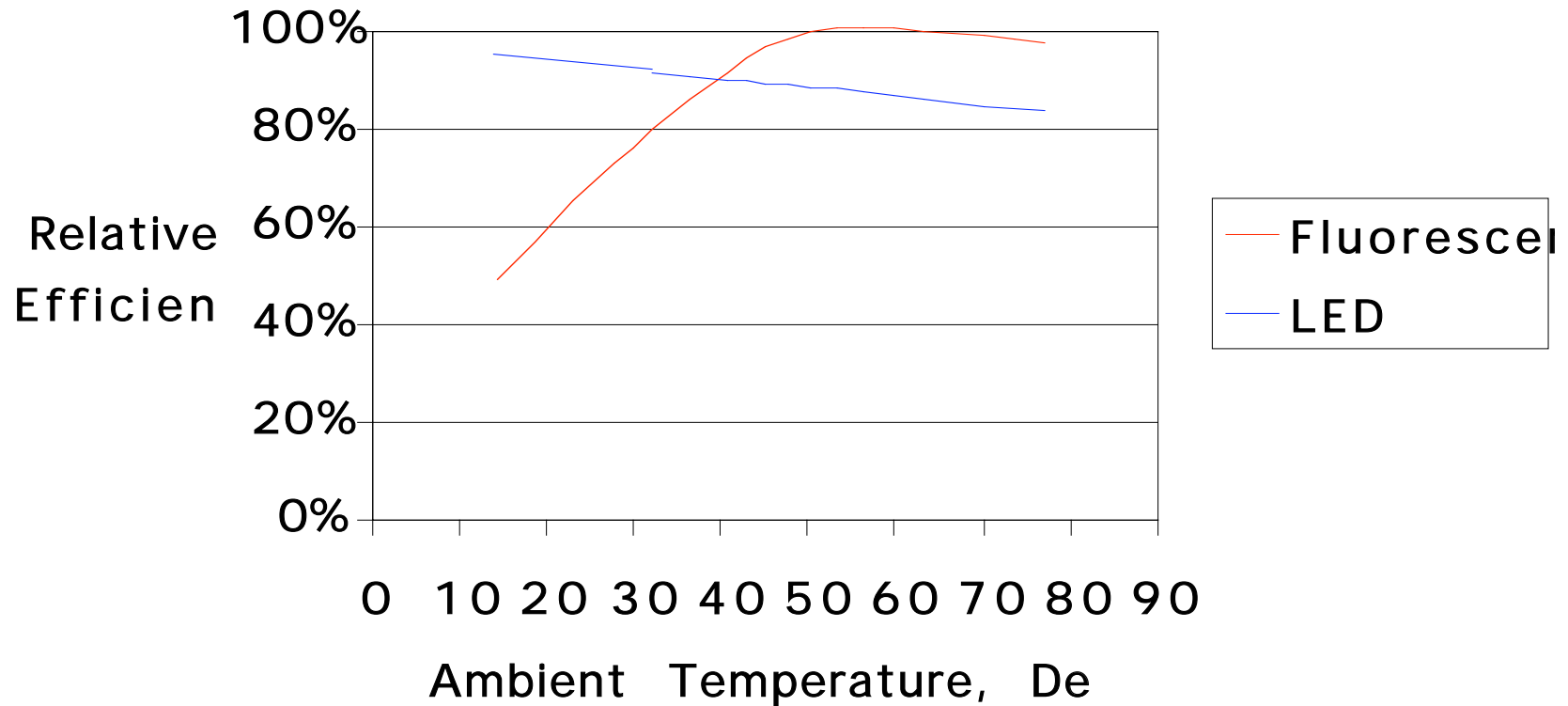
Source: Nualight

Source: MAG-LED

Refrigerated Display Case Success Story

- ❑ Wal-Mart adoption of LED refrigerated display case lighting from GELcore was the SSL “story of the year”
 - ❑ Installing in all new Sam’s Club and SuperStores from Dec. 2006, ~300 per year in US
 - Part of the Wal-Mart’s “green” strategy
 - ❑ Drivers are energy and maintenance savings
 - Can use occupancy sensors to turn off lighting during low traffic periods (impossible with fluorescent due to slow start-up)
 - ❑ Other supermarket chains are likely to follow Wal-Mart’s lead
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Linear Fluorescent vs. White LED Relative Efficiency



LED lighting fixtures – a wide variety in the market

LED Lighting Fixtures (1)

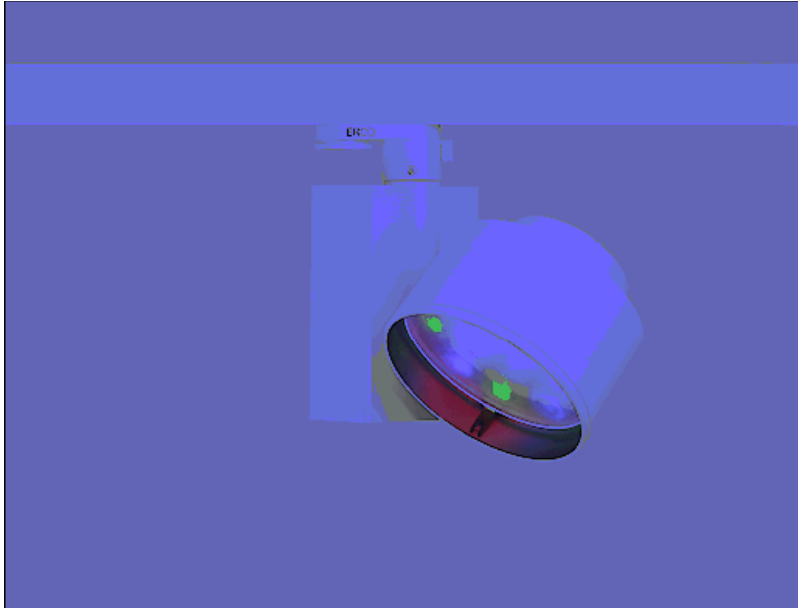


Source: Altman



Source: Lighting Services Inc./TIR Systems

LED Lighting Fixtures (2)



Source: ERCO



Source: Hera GmbH

LED Lighting Fixtures (3)



Source: Lucesco



Source: Herman Miller/Fuseproject

LED Lighting Fixtures (4)



Source: Bronzlite



Source: Cosmos Ignite Innovations

LED Lighting Fixtures (5)



Source: Elletrica Rotaliana srl

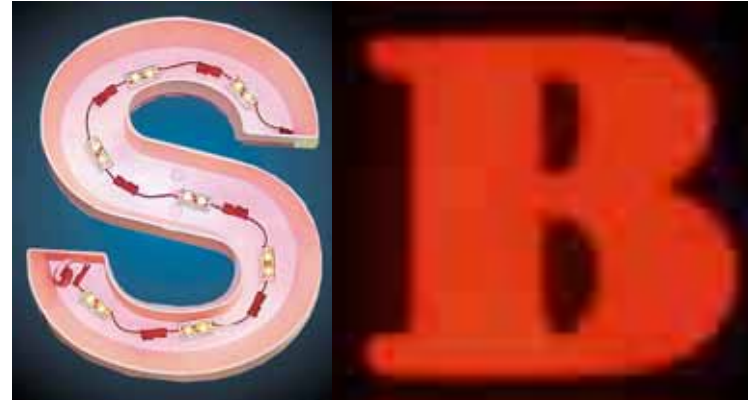


Source: Progress Lighting

LED Lighting Fixtures (6)



**Machine
Vision**



Channel Letters

**Source:
Color Kinetics**



**Source:
Philips Lighting**

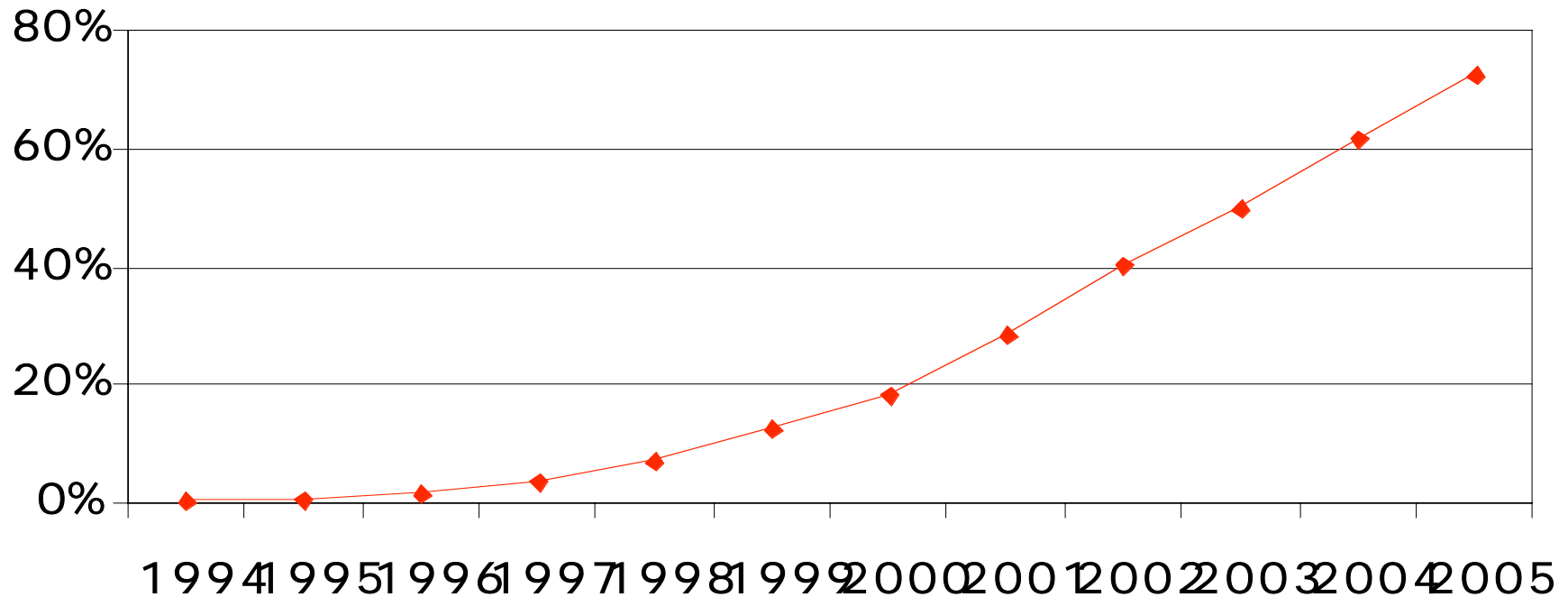
Opportunities for SSL

- ❑ Offer a unique lighting solution
- ❑ Create an aesthetically pleasing lighting environment
- ❑ Deliver value (on a cost-of-ownership basis)
- ❑ Provide lighting products adapted to unique physical environments
- ❑ Save energy; comply with regulatory requirements (e.g. Title 24 in California)

Challenges for SSL

- ❑ High initial cost
- ❑ Other alternatives for energy efficiency
- ❑ Consistency of color/binning issues
- ❑ Need to provide a complete lighting solution with ease of installation
- ❑ Adapt to standard electrical interfaces and controls
- ❑ Realistic claims of performance
- ❑ Development of standards
- ❑ Need widespread base of lighting fixture designers and engineers who understand LEDs
- ❑ Need for high-efficiency light engine/fixture design

North American Red Traffic Signal Market Penetration – Percent of Installed Base



What is the Competition?

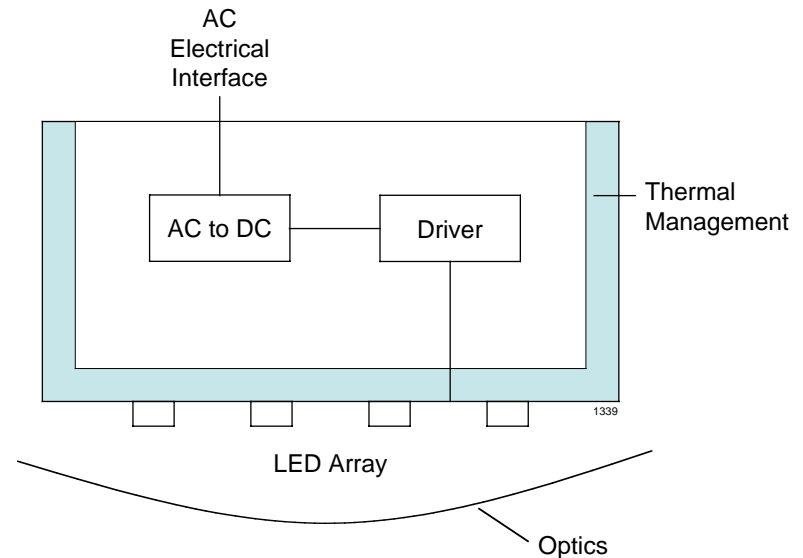
Light Engines - 2007



Incandescent R30
\$3
655 lm/65 W

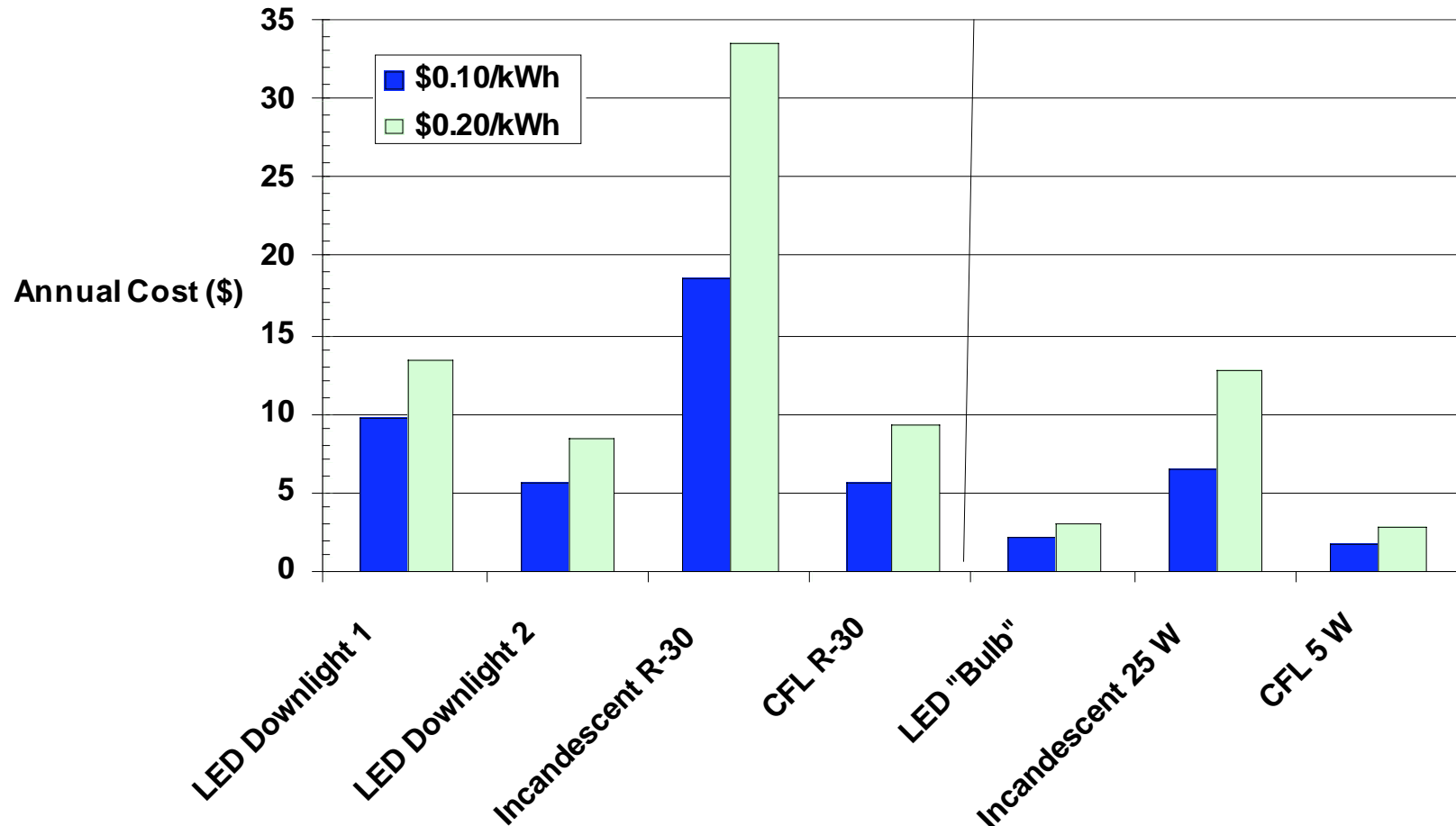


CFL R30
\$6
750 lm/15 W

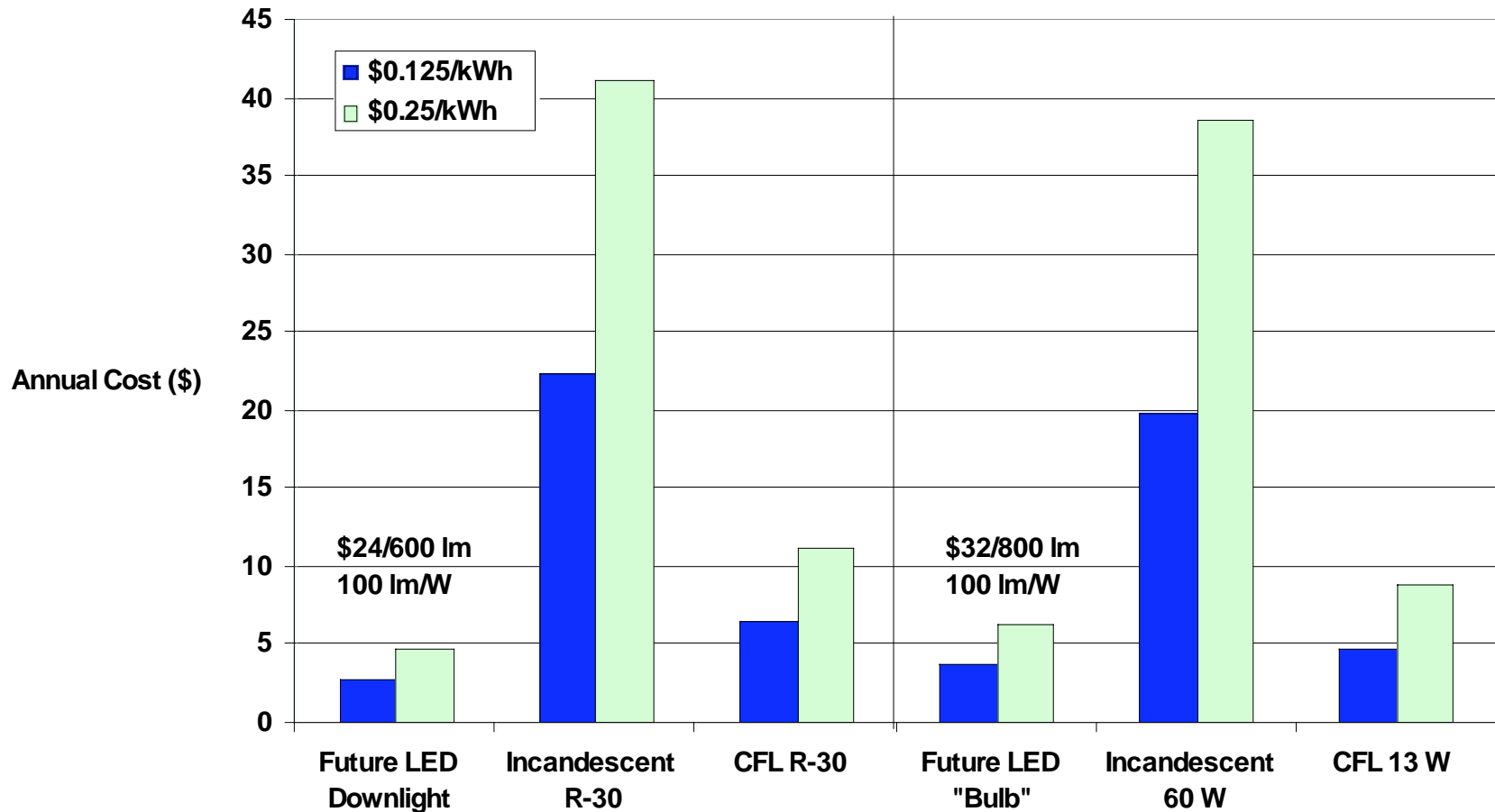


LED
~\$100
600-650 lm/11-15 W

Annual Cost of Lighting (Today)



Annual Cost of Lighting (Future)



Essential Design Principles for LED Light Engines

1. Don't waste photons
2. Don't waste electrons
3. Be cool, man

Examples

Efficient Design

Start with 70 lm/W 1-W white LEDs (at 25 °C junction temperature)

Assume: 90% electrical efficiency; 90% optical efficiency; operate at 65 °C

junction temperature

Light engine efficacy = $70 \times 0.9 \times 0.9 \times 0.85 = \underline{48 \text{ lm/W}}$

Inefficient Design

Start with 70 lm/W 1-W white LEDs (at 25 °C junction temperature)

Assume: 80% electrical efficiency; 80% optical efficiency; operate at 100 °C

junction temperature

Light engine efficacy = $70 \times 0.8 \times 0.8 \times 0.75 = \underline{34 \text{ lm/W}}$

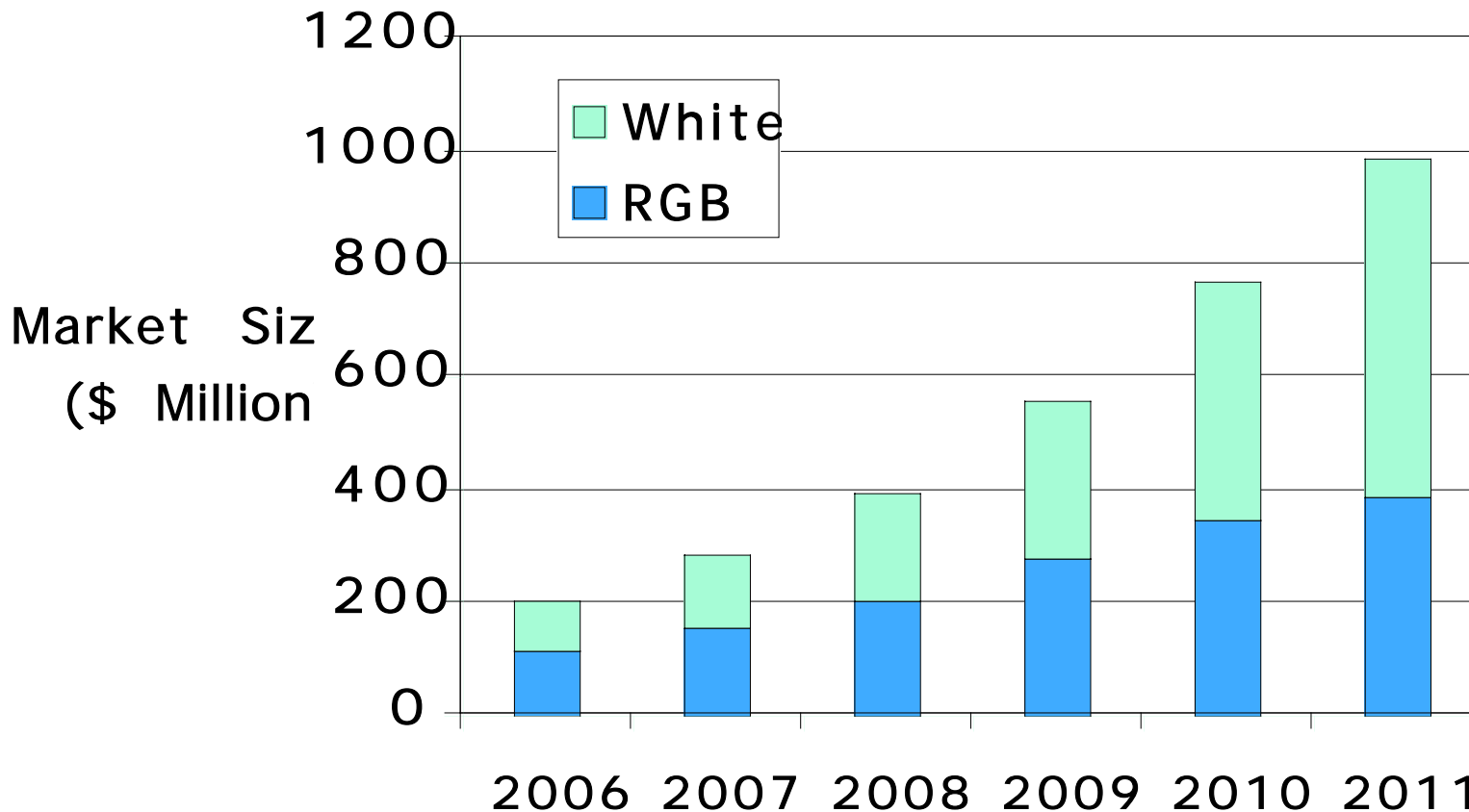
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LED Lighting Market Outlook

- ❑ Niche lighting applications will continue to grow
 - ❑ General illumination (e.g. white light applications) will become increasingly important
 - ❑ Presumes continuing improvement in white LED price/performance
 - And luminaire performance!
 - ❑ Presumes substantial marketing efforts to penetrate the conventional lighting market
 - Penetration will proceed gradually – application by application
-
- ❑ Overall forecast 37% CAGR to ~\$1 billion in 2014

LED Lighting Market Forecast



Thank you!